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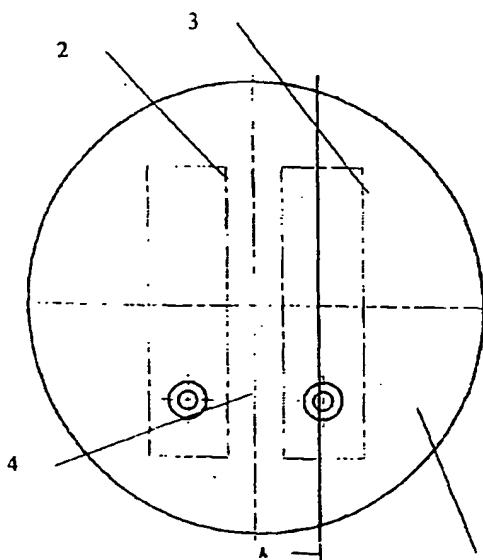
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(54) Title: PIEZO ELECTRIC PUMP AND DEVICE WITH SUCH PUMP



(57) Abstract: The invention relates to a measuring device for measuring in an ear canal, the device comprising a probe for insertion into an ear canal and having an opening for letting air in to and out of the ear canal the device further comprising a pump for providing a pressure above a surrounding atmospheric pressure or below the surrounding atmospheric pressure, the pump comprising a housing with openings for inlet and/or outlet, where within the housing a piston element having piezo electric properties is disposed, where one opening in the pump is operatively connected to the opening in the probe.

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## TITLE

Piezo electric pump and device with such pump

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## AREA OF THE INVENTION

The invention relates to pumps incorporating piezo electric pump element. The invention further relates to a device implementing a pump using the principles of the pump element having piezo electric properties for generating pressure differences.

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## BACKGROUND OF THE INVENTION

In audiological equipment a pump is in most cases provided for establishing a pressure difference in the ear canal in relation to the existing atmospheric pressure. This comprises both pressure levels above and below the existing atmospheric pressure. Such pressure difference is e.g. created in connection with acoustic measurement in the ear canal in order to determine whether fluid is present in the middle ear, e.g. in connection with Otitis Media (middle ear inflammation).

20 The audiological equipment commercially available all suffer from the drawback that the pump types used in these are both bulky and in long-term use also unreliable. The size issue leads to instruments that are difficult to handle and the reliability issue leads to mechanical failure and malfunction with unnecessary repair and maintenance costs as well as patient re-examinations as the consequence.

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There is for these reasons a need for improvement in the audiological equipment and the pumps finding use in this equipment.

30 A first objective of the present invention is to provide a measuring device for measurement in the ear canal, which has a more reliable function, especially in long-term use.

A second objective is to provide a pump, which is suitable for use in a measuring device for measurement in the ear canal.

#### SUMMARY OF THE INVENTION

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According to the invention the first objective is achieved by means of a measuring device as defined in claim 1.

The invention will provide a device with a more reliable function and hence reduce the  
10 before mentioned drawbacks significantly.

In a preferred embodiment valve elements are provided in connection to the inlet opening and the outlet opening for controlling the inlet and the outlet and where the  
15 valve elements have piezo electric properties. This enable the pump to operate at relatively high frequency rates compared to conventional valves.

In a further preferred embodiment the pump is adapted to operate at a frequency above 18 kHz, preferably above 20 kHz. Hereby the operation can take place at a frequency above the normal audible frequency range and hence a more comfortable test may be  
20 carried out.

In order to provide an increased safety a pressure operated passive valve element may be provided in connection with the pressurized parts of the device. It is obvious that a too high or to low pressure may have a damaging effect on the patients tympanic membrane  
25 and hence may cause hearing damage. The independent safety valve is therefore highly desired and in most cases a required element.

According to the invention the second objective is achieved by means of a pump as defined in claim 6.

30

This aspect of the invention will provide a pump with a more reliable function and hence reduce the before mentioned drawbacks significantly in connection with a device according to the invention and further provide similar advantages in other applications.

By incorporating the valve elements as defined the pump will have the ability of operating at significantly higher frequencies than such pumps normally are capable of 5 doing. This means that a number of applications are in reach, which hitherto have not been accessible.

The pump may in a preferred embodiment be adapted to operate at a frequency above 18 kHz, preferably above 20 kHz

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#### BRIEF DESCRIPTION OF THE DRAWINGS

- 15 FIG. 1 is a schematic drawing showing the pump according to the invention in a top view;  
FIG. 2 is a schematic drawing showing the pump in FIG. 1 in a side view;  
FIG. 3 is a schematic drawing showing the pump in FIG. 1 in a sectional view along the line A in FIG. 1  
20 FIG. 4 is a schematic drawing showing a device according to the invention.

#### DESCRIPTION OF A PREFERRED EMBODIMENT

Referring to FIG. 1 the pump according to the invention comprises a housing 7, 8 with 25 opening 4 and opening 5. Valve elements 2,3 are indicated as located within the housing and intended for opening and closing the opening 4 and the opening 5, respectively.

From FIG. 2 it appears that the openings 4 and 5 in the housing 7,8 are running through a pipe stub extending from the housing. This facilitates the connection of necessary tube 30 elements.

From FIG. 3 the inner cavity of the pump housing 7,8 appears. The two housing parts 7,8 are sealed along the circumferential edge. In the top part 8 an opening 5 pipe stub is

located. On the side facing the housing inner cavity in the assembled state the two valve elements 2,3 are fastened. The valves can in principle be provided at any location, e.g. on the outside of the housing or within the passage where the opening and closing that need to be controlled. The valve elements each consist of a piezo electric element.

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Each valve element is fastened at a location in a distance from the openings 4 and 5 in such a manner that the valve is closing an opening in one state of electrical influence, e.g. zero influence, and opening the same in another state of electrical influence. The valve is hereby of a type having piezo electrical properties that provide a bending of the 10 valve element upon applying a certain electrical influence to it. In general the valve could have piezo electrical properties that provide any change in the physical dimensions, i.e. a bending of the valve element upon applying a certain electrical influence to it is one preferred embodiment. In the lower housing part 7 one or a series 15 of piezo electrical elements are located in a stacked configuration so as to provide a piston element in the pump housing. Between the piston element and the inner sides of the housing element 7 an elastic yielding sealing is provided. This sealing may be a rubber O-ring or a silicone material or a similar substance.

From FIG. 4 an audiological device incorporating a pump according to the invention is 20 shown schematically. The device comprises a probe element adapted to be inserted into an ear canal of a person to be examined. A tubular element is at first end connected to a corresponding opening in the probe element and at second end opposite the first end connected to the opening 5, of the pump. A tubular element is at first end connected to the opening 5 of the pump housing by means of a T-shaped connecting branch and at 25 second end connected to pressure transducer. The said pressure transducer provides an electrical signal for control electronics for the control of the pressure in the ear canal. Further tubular elements connects the outlet openings of sound output transducers to openings in the probe element and the inlet opening of a input transducer to an opening in the probe element. The output transducers are controlled by control electronics and the 30 input transducer signal is delivered to a signal processor for further processing. In connection with the control electronics and the signal processor a control panel as well as output means, e.g. a display, are provided. The control electronics controls the opening and closing of the valve elements in relation to the piston movement in a manner that

enables the creation of pressures above as well as below the surrounding atmospheric pressure. The piston movement is hereby also controlled by the control electronics. The different modes of operation where the pressures above and below the surrounding pressure are created may be part of an automated test procedure.

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The operation of the pump in a situation where a pressure above the surrounding pressure is supplied to the ear canal takes place in the following manner.

- 1) The probe with the pressure tube from the pump is inserted into the ear canal.
- 2) The valve 5 is closed
- 10 3) The valve 4 is opened
- 4) The piston height is reduced by non-supply of electrical power
- 5) Air is drawn into the pump housing through valve 4
- 6) Valve 4 is closed
- 7) Valve 5 is opened
- 15 8) The piston height is increased by supply of electrical power and the air is supplied to the pressure tube
- 9) Repeating the steps 2-8 with the piston frequency selected
  
- 20 The operation of the pump in a situation where a pressure below the surrounding pressure is supplied to the ear canal takes place in the following manner.
- 1) The probe with the pressure tube from the pump is inserted into the ear canal.
- 2) The valve 4 is closed
- 3) The valve 5 is opened
- 25 4) The piston height is reduced by non-supply of electrical power
- 5) Air is drawn into the pump housing through valve 5
- 6) Valve 5 is closed
- 7) Valve 4 is opened
- 8) The piston height is increased by supply of electrical power and the air is exited to the surroundings
- 30 9) Repeating the steps 2-8 with the piston frequency selected

Such devices are used for providing audiological tests. One example of such test is the recording of a tympanogram. This test serves its purpose in evaluation of conductive hearing loss and assessment of middle ear function. After a number of initial procedures comprising instructing the patient and initializing the equipment the test procedure may 5 be started. The probe is inserted in the ear canal to be tested. The probe should have an airtight sealing. During the test procedure the pressure is swepted from a desired maximum pressure level to a desired minimum pressure level. During this pressure sweep the equipment generates a sound or tone signal through an output transducer, where this signal is reflected by the tympanic membrane and the reflected signal can be 10 obtained by the input transducer adapted for this purpose. The values recorded may be displayed in a X-Y diagram.

## CLAIMS

1. A measuring device for acoustic measurement in an ear canal, the device comprising a probe for insertion into an ear canal in a sealing manner and having an opening for transport of air into or out of the ear canal, the device further comprising a pump for providing a pressure difference in relation to a surrounding atmospheric pressure, the pump comprising a housing with openings for inlet and/or outlet, where within the housing a piston element having piezo electric properties is disposed, where one opening in the pump is operatively connected to the opening in the probe.
2. A measuring device according to claim 1, where in connection with the inlet opening and the outlet opening valve elements are provided for controlling the inlet and the outlet and where the valve elements have piezo electric properties.
3. A measuring device according to claim 1 or 2, where the pump is adapted to operate at a frequency above 18 kHz, preferably above 20 kHz.
4. A measuring device according to claim 1, 2 or 3, where control electronics are provided for controlling valve positions in relation to the piston movement in such a manner that in one mode of operation a pressure above the surrounding pressure may be obtained and in another mode of operation a pressure below the surrounding pressure may be obtained.
- 25 5. A measuring device according to any of the claims 1-4, where a pressure operated passive valve element is provided in connection with the pressurized parts of the device.
- 30 6. A pump having a housing with an inlet opening and an outlet opening and disposed within the housing a piston element having piezo electric properties, where in connection the inlet opening and the outlet opening valve elements are provided for controlling the inlet and the outlet, where the valve elements are valve elements having piezo electric properties.

7. A pump according to claim 6, where the pump is adapted to operate at a frequency above 18 kHz, preferably above 20 kHz.

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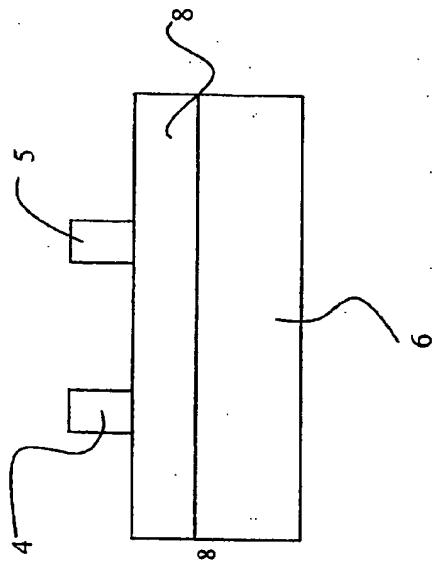


FIG. 2

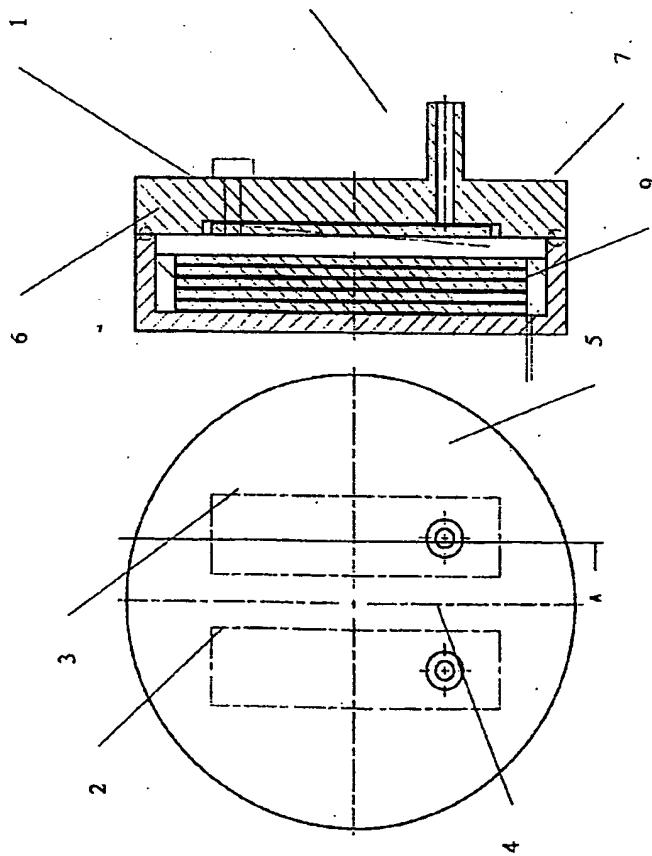


FIG. 3

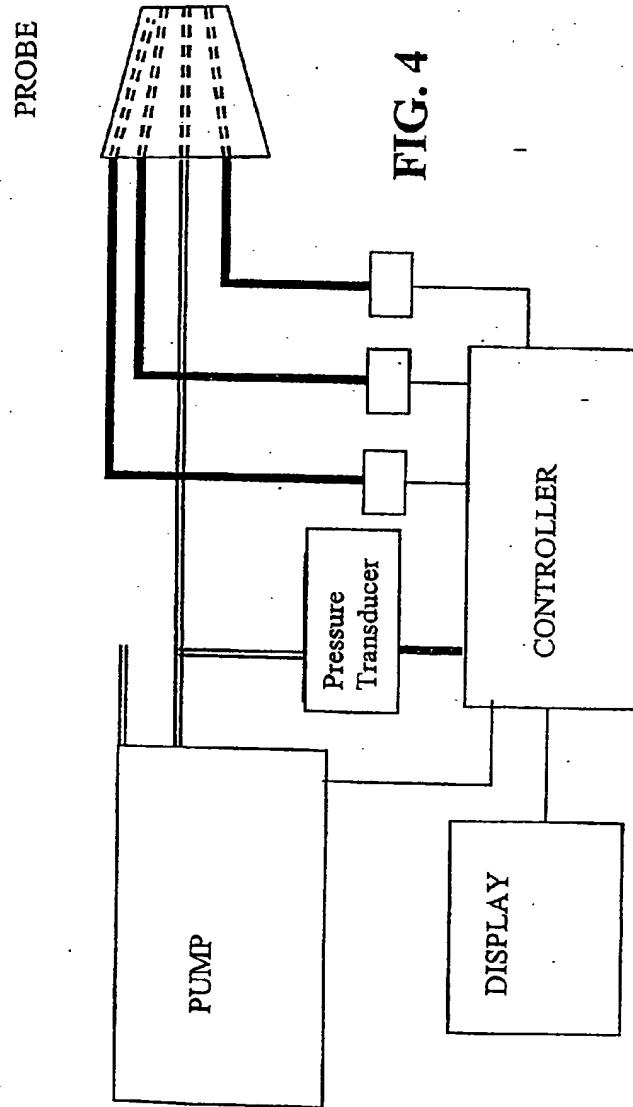
FIG. 1

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## INTERNATIONAL SEARCH REPORT

International Application No

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A. CLASSIFICATION OF SUBJECT MATTER  
 IPC 7 F04B17/00 A61B5/12

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)  
 IPC 7 F04B A61B

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the International search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category <sup>a</sup>	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 4 688 582 A (WILLIAMS DANIEL L ET AL) 25 August 1987 (1987-08-25) column 4, line 19 -column 5, line 42 abstract; figure 9 ---	1-5
A	US 4 237 905 A (KELLER JAMES E ET AL) 9 December 1980 (1980-12-09) column 6, line 8 -column 7, line 12 ---	1-5
A	US 6 071 088 A (FACE SAMUEL A ET AL) 6 June 2000 (2000-06-06) column 9, line 7 - line 46 column 15, line 3 - line 20; figure 7 ---	1-5
X	-/-	6,7

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Date of the actual completion of the International search

30 April 2003

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## C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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A	US 6 164 933 A (MASAKI YASUFUMI ET AL) 26 December 2000 (2000-12-26) column 8, line 20 - line 38 abstract; figure 15 -----	1-7

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Information on patent family members

International Application No

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